

## D-Klemmhalter Aussenbearbeitung D-Tool holders external machining

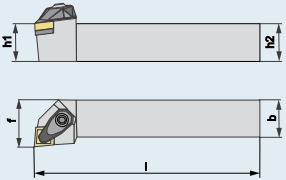



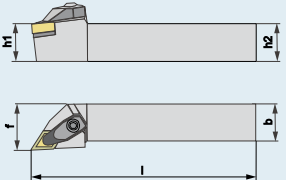

in alliance with

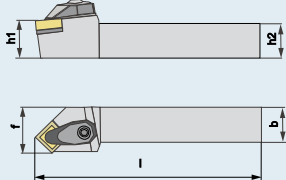



Die neu ins Boehlerit-Drehprogramm aufgenommenen D-Außenklemmhalter zeichnen sich durch hohe Stabilität und Spannsicherheit aus. Weiters wird die Performance der Drehwendeplatte durch verminderte Vibrationsneigung der Halter sowie einfaches Handling hervorragend unterstützt und ergänzt somit das Drehhalterprogramm von Boehlerit dem LMT-Allianz-Partner.

D-tool holder external machining  
 The new D-tool holders that have recently been added to the Boehlerit turning range are outstanding with their high stability and clamping reliability. The holders' reduced tendency to vibrate plus their easy of handling complement the performance of the indexable insert perfectly. They are an ideal addition to the machining holder range of Boehlerit, the LMT alliance partner.

|  | <b>Bestellbezeichnung</b><br>Ordering code | Ident-Nr. | h1<br>=<br>h2 | b  | f  | l   | <b>Passende</b><br><b>Wendeplatten</b><br>Suitable<br>indexable<br>inserts |
|---|--|-----------|---------------|----|----|-----|--|
|   |  |           |               |    |    |     |  |
|  | <b>DCLNR 2020 K12</b>                      | 5009529   | 20            | 20 | 25 | 125 | CNM.1204..   |
|   | <b>DCLNL 2020 K12</b>                      | 5009531   | 20            | 20 | 25 | 125 |  |
|   | <b>DCLNR 2525 M12</b>                      | 5009454   | 25            | 25 | 32 | 150 |  |
|   | <b>DCLNL 2525 M12</b>                      | 5009455   | 25            | 25 | 32 | 150 |  |
|   |  |           |               |    |    |     |  |

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|---|--|-----------|---------------|----|----|-----|--|
|   |  |           |               |    |    |     |  |
|  | <b>DDJNR 2020 K15</b>                      | 5009527   | 20            | 20 | 25 | 125 | DNM.1506..   |
|   | <b>DDJNL 2020 K15</b>                      | 5009528   | 20            | 20 | 25 | 125 |  |
|   | <b>DDJNR 2525 M15</b>                      | 5009452   | 25            | 25 | 32 | 150 |  |
|   | <b>DDJNL 2525 M15</b>                      | 5009453   | 25            | 25 | 32 | 150 |  |
|   |  |           |               |    |    |     |  |

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|---|--|-----------|---------------|----|----|-----|--|
|   |  |           |               |    |    |     |  |
|  | <b>DSSNR 2020 K12</b>                      | 5009462   | 20            | 20 | 25 | 125 | SNM.1204..   |
|   | <b>DSSNL 2020 K12</b>                      | 5009463   | 20            | 20 | 25 | 125 |  |
|   | <b>DSSNR 2525 M12</b>                      | 5009456   | 25            | 25 | 32 | 150 |  |
|   | <b>DSSNL 2525 M12</b>                      | 5009457   | 25            | 25 | 32 | 150 |  |
|   |  |           |               |    |    |     |  |

Bestellbeispiel: 1 Stück DCLNR 2020 K12 oder 5009529  
 Order Example: 1 pieces DCLNR 2020 K12 or 5009529

|  |  |           |               |   |   |   |  |
|--|--|-----------|---------------|---|---|---|--|
|  | <b>Bestellbezeichnung</b><br>Ordering code | Ident-Nr. | h1<br>=<br>h2 | b | f | l | <b>Passende</b><br><b>Wendeplatten</b><br>Suitable<br>indexable<br>inserts |
|  |  |           |               |   |   |   |  |
|  |  |           |               |   |   |   |  |
|  |  |           |               |   |   |   |  |
|  |  |           |               |   |   |   |  |
|  |  |           |               |   |   |   |  |
|  |  |           |               |   |   |   |  |

|  |  |           |               |   |   |   |  |
|--|--|-----------|---------------|---|---|---|--|
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|  |  |           |               |   |   |   |  |
|  |  |           |               |   |   |   |  |
|  |  |           |               |   |   |   |  |
|  |  |           |               |   |   |   |  |
|  |  |           |               |   |   |   |  |
|  |  |           |               |   |   |   |  |

**Ersatzteilliste für D-Klemmhalter**  
Spare part list for D-Tool holders

|   |           |           |           |           |           |           |           |           |           |  |
|---|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|--|
| <b>Ersatzteile für</b><br><b>Klemmhalter Type</b><br>Spare part for<br>D-Tool holders |           |           |           |           |           |           |           |           |           |  |
|   | Ident Nr. | Best.Bez. | Ident Nr. | Ident Nr. | Ident Nr. | Ident Nr. | Best.Bez. | Ident Nr. | Best.Bez. |  |
|   | Ident No. | Ord. Code | Ident No. | Ident No. | Ident No. | Ident No. | Ord. Code | Ident No. | Ord. Code |  |
| DCLNR/L 2020 K12  | 5013589   | DT01N     | 5013609   | 5013595   | 5013610   | 5013607   | VD0408    | 5013600   | S8012P    |  |
| DCNLR/L 2525 M12  | 5013589   | DT01N     | 5013609   | 5013595   | 5013610   | 5013607   | VD0408    | 5013600   | S8012P    |  |
| DDJNR/L 2020 K15  | 5013591   | DT02N     | 5013609   | 5013595   | 5013610   | 5013607   | VD0408    | 5013601   | S5515P    |  |
| DDJNR/L 2525 M15  | 5013591   | DT02N     | 5013609   | 5013595   | 5013610   | 5013607   | VD0408    | 5013601   | S5515P    |  |
| DSSNR/L 2020 K12  | 5013589   | DT01N     | 5013609   | 5013595   | 5013610   | 5013607   | VD0408    | 5013604   | S9012P    |  |
| DSSNR/L 2525 M12  | 5013589   | DT01N     | 5013609   | 5013595   | 5013610   | 5013607   | VD0408    | 5013604   | S9012P    |  |
| DTJNR/L 2020 K16  | 5013594   | DT03N     | 5013609   | 5013595   | 5013610   | 5013608   | VD0308    | 5013602   | S6016D    |  |
| DTJNR/L 2525 M16  | 5013594   | DT03N     | 5013609   | 5013595   | 5013610   | 5013608   | VD0308    | 5013602   | S6016D    |  |
| DWLN 2020 K08   | 5013589   | DT01N     | 5013609   | 5013595   | 5013610   | 5013607   | VD0408    | 5013603   | S8008P    |  |
| DWLN 2525 M08   | 5013589   | DT01N     | 5013609   | 5013595   | 5013610   | 5013607   | VD0408    | 5013603   | S8008P    |  |
|   |           |           |           |           |           |           |           |           |           |  |
|   |           |           |           |           |           |           |           |           |           |  |

Bestellbeispiel: 1 Stück DTJNR 2020 K16 oder 5009460

Order Example: 1 pieces DTJNR 2020 K16 or 5009460

Die geeigneten Plattentypen entnehmen Sie bitte dem Prospekt Drehgeometrien für Stahlbearbeitung !

Please find the suitable inserts in the catalogue Turning geometries for steel machining!

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